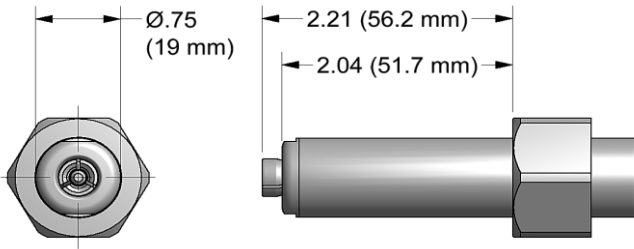


NOSE ASSEMBLY DATA SHEET



APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL.

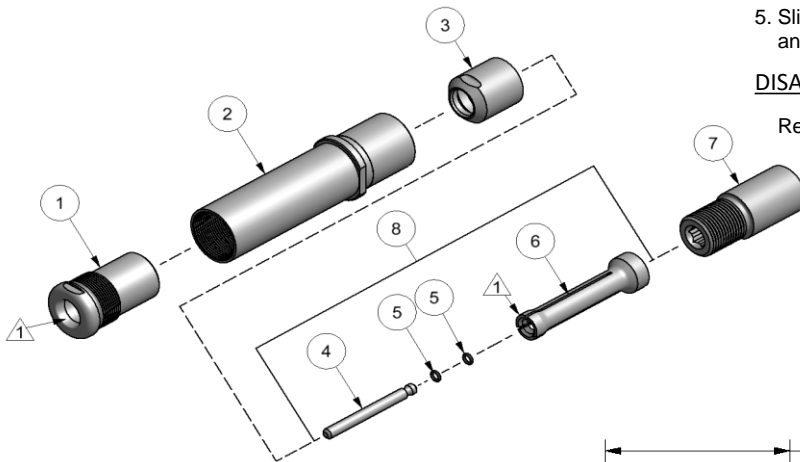
ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to threads on anvil (1) and allow it to set 20 minutes prior to assembly.
 - B. If nose assembly is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
1. Thread anvil (1) into anvil holder (2).
 2. Insert limit rod (4) with o-rings attached, into i.d. of puller (6) and push limit rod (4) thru i.d. of puller (6) until it bottoms out.
 3. Slide puller cap (3) over assembled puller (6) and thread puller cap (3) onto Extension-Collet (7). Thread assembled Extension-Collet (7) to piston on tool and tighten to piston on tool using flats provided.
 4. Slide assembled anvil (1) and anvil holder (2) over assembled puller cap (3) and assembled puller (6) on tool.
 5. Slide retaining nut from tool over anvil holder (2) and tighten nose assembly to tool.

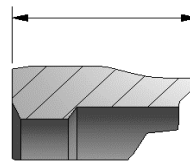
DISASSEMBLY:

Reverse assembly instructions.



WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.



APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AS SHOWN TO KEEP FROM WEARING AGAINST ANVIL.



10/19 REV 1/23

GAGE BILT

MADE in USA

44766 Centre Court Clinton Twp, MI 48038 USA
 Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
 solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB735
Self-Releasing 1/4"Ø		Bobtail® Lockbolt		
Ref. No.	Qty.	Description		BOB08-735-20
1	1	Anvil		18020
2	1	Anvil Holder		13505
3	1	Puller Cap		70895
4	1	Limit Rod		70896
5	2	O'ring		408529
6	1	Puller		30879
7	1	Extension-Collet		70670
8	1	Puller Assembly-Complete		30894