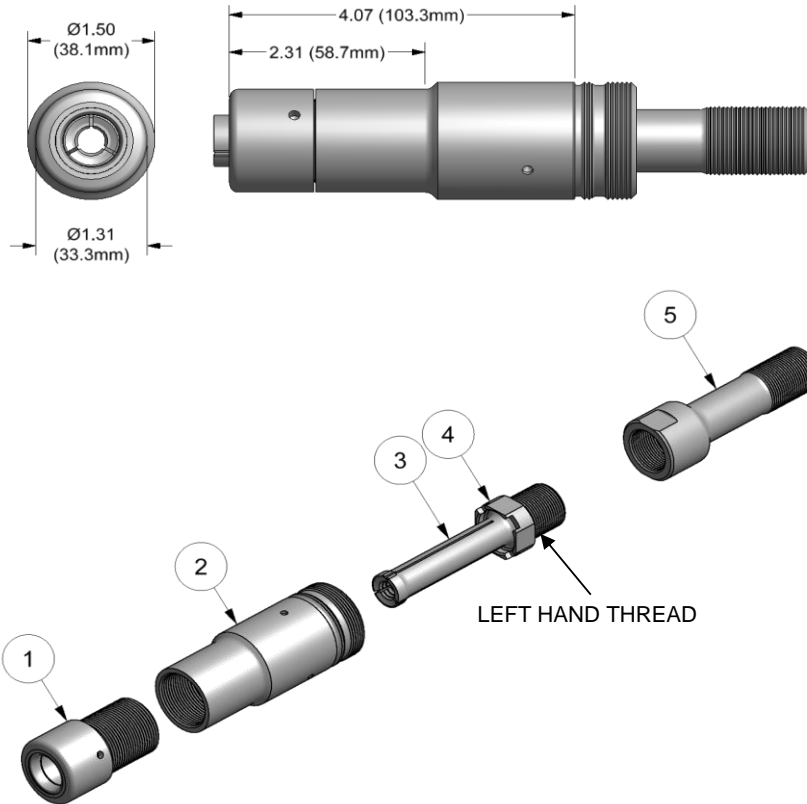


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

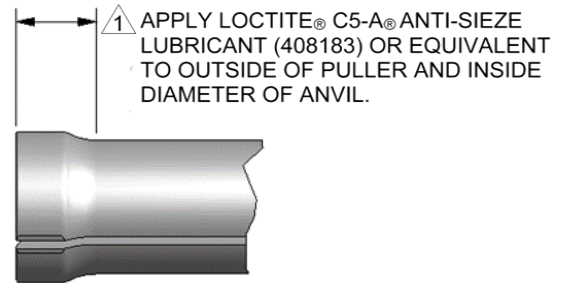
- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assy.
- B. Tighten puller (4) and extension-Puller (5) to 80-100 IN-LB torque.
- C. If nose assy is assembled as it is when purchased new, follow steps 2-7 to attach to tool.
 1. Thread nut (4) onto rear of puller (3) as shown in exploded view.
 2. Thread extension-puller (5) into piston of tool.
 3. Thread puller (4) into extension-puller (5).
Note: Thread on puller (4) is a left hand thread.
 4. Tighten nut (3) against face of extension-puller (5) using wrench provided with GB20SF tool.
Note: Thread on puller (4) is a left hand thread.
 5. Thread anvil (1) onto anvil holder (2).
 6. Thread assembled anvil holder (1 & 2) onto tool aligning groove on anvil holder (2) with the 3 set screws on the tool.
 7. Tighten the 3 set screws on the tool locking the anvil holder in place..

DISASSEMBLY:

Reverse assembly instructions.

WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.



6/20 REV 1/23

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Type:		Fasteners:		Recommended Tool: GB20SF
Self-Releasing 12mmØ		Bobtail® Lockbolt		
Ref. No.	Qty.	Description		BOB12MM-20SF-41
1	1	Anvil		11273
2	1	Anvil Holder		11272
3	1	Puller		31243
4	1	Nut		72007
5	1	Extension-Puller		71251

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