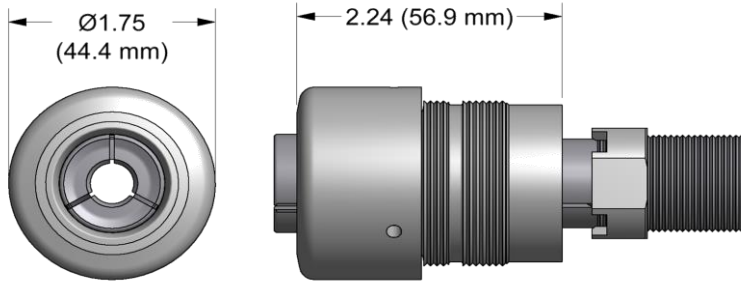


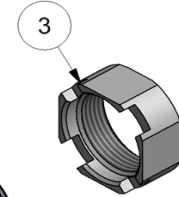
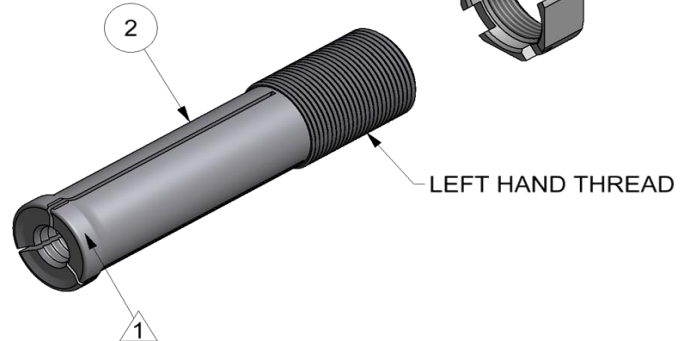
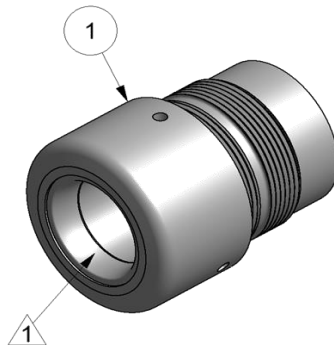
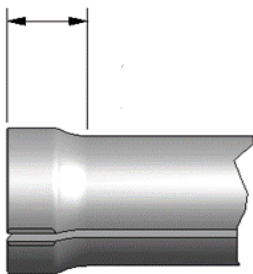
NOSE ASSEMBLY DATA SHEET



WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.

- 1 APPLY LOCTITE® C5-A® ANTI-SIEZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL.



ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assy.
1. Thread nut (3) onto puller (2) as shown in dimensional view..
2. Thread assembled puller (2) in tool's end cap.
3. Collapse puller and tighten nut (3) using wrench part # 200160. (Shipped with tool).
4. Install anvil assy. (1) over puller (2) and thread into tool's piston.
5. Tighten anvil assy. using a spanner wrench.

DISASSEMBLY:

Reverse assembly instructions.

3/21 REV 10/21



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MADE in USA

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Type:		Fasteners:	Recommended Tool: GB20SF
Self-Releasing		Bobtail® Lockbolt 5/8" & 16mm Diameter	
Ref. No.	Qty.		BOB20-20SF-10
1	1	Anvil Assy	12051
2	1	Puller	32018
3	1	Nut	72007