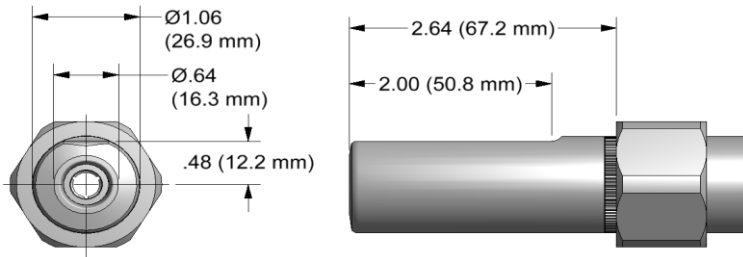
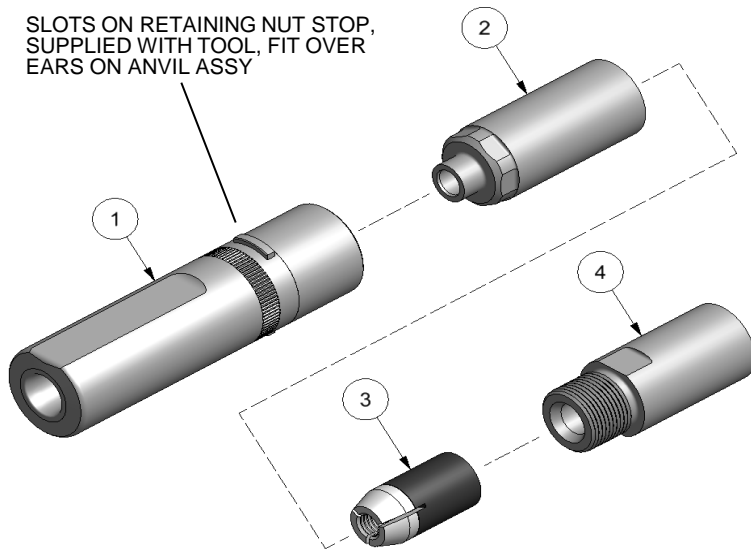


# NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



## ASSEMBLY:

### Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
- C. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Insert super grip jaw assy (3) into rear of collet (2).
2. Thread collet (2) to extension-collet (4) using flats provided on collet (2) and extension-collet (4).
3. Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
4. Slide anvil (1) over collet (2).
5. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

## DISASSEMBLY:

Reverse assembly instructions.



\*Anvil Assembly includes 35308 retainer.  
 \*\*GB745 All materials except titanium & stainless.  
 Not recommended for C120L lockbolts.

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Type:		Fasteners:	Recommended Tools: GB756
Non Self-Releasing 5/16 Ø		Commercial Lockbolt	Alternate Tools: **GB745 & GB2581(A)
Ref. No.	Qty.	Description	LB10-756-26
1	1	Anvil	11002
2	1	Collet	21061
3	1	Super-Grip Jaw Assy	31028-S7
4	1	Extension-Collet	71219