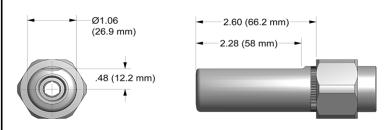
NOSE ASSEMBLY DATA SHEET



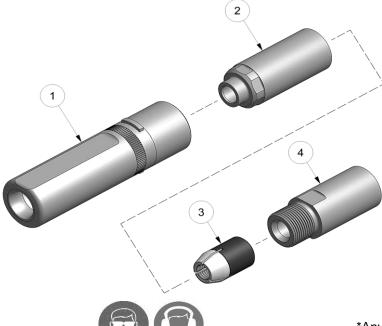
ASSEMBLY:

<u>Note:</u> If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- 1. Insert super grip jaw assy (3) into rear of collet (2). (Note direction in exploded view).
- 2. Thread collet (2) to extension-collet (4) using flats provided.
- 3. Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
- 4. Slide anvil assy (1) over collet (2).
- Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.



Reverse assembly instructions.



*Anvil Assembly includes 35308 retainer.

**GB745 not recommended for C120L lockbolts.

GAGE BILT

Rev. 6/18

MADE in USA

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Type:			Fasteners:	Recommended Tools: GB756
Non Self-Releasing 3/8 Ø			Commercial Lockbolt	Alternate Tools: **GB745 & GB2581(A)
Ref. No.	Qty.		Description	LB12-756-26
1	1	*Anvil Assy		11202
2	1	Collet		21224
3	1	Super-Grip Jaw Assy		31226-S
4	1	Extension-Collet		71219