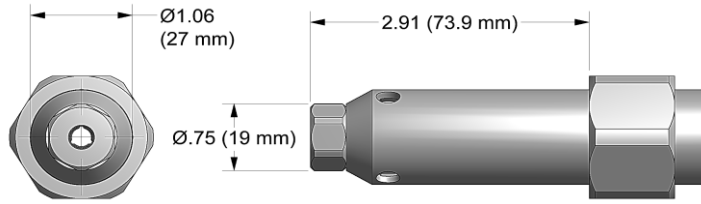


NOSE ASSEMBLY DATA SHEET



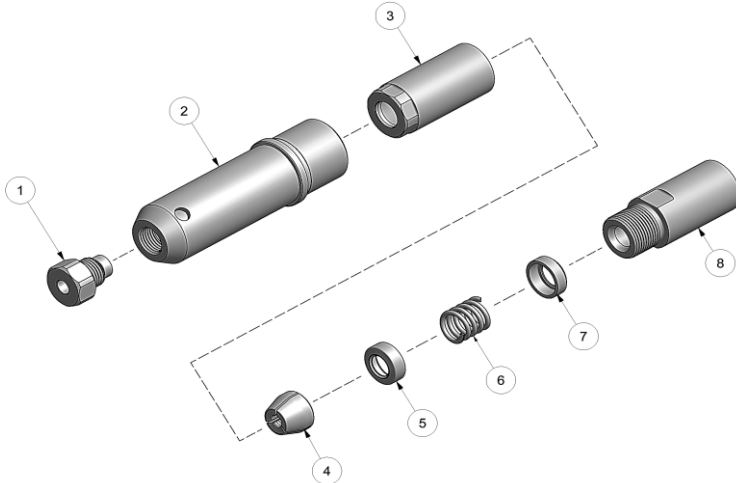
ASSEMBLY:

Note: If nose assy is assembled as it is when purchased new, follow steps 4-6 to attach to tool.

1. Thread anvil insert (1) onto anvil assy (2).
2. Insert jaw set (4) into collet (3). Insert spring (6) into follower (5) and place locator (7) onto rear of spring (6) and insert assy with follower (5) against rear of jaw set (4). See exploded view.
3. Thread assembled collet (3) to extension-collet (8) using flats provided.
4. Thread assembled collet (3) and extension-collet (8) onto piston of tool using flats provided and hex in rear of piston.
5. Slide anvil assy (2) over collet (3).
6. Screw nose assy to too.

DISASSEMBLY:

Reverse assembly instructions.



Rev. 5/17



GAGE BILT
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Type:		Fastener:	Recommended Tool: GB756
Self-Releasing 3/8" Ø		Magna-Lok®	Alternate Tools: GB2581(A)
Ref. No.	Qty.	Description	MGL12-353C-28
1	1	Anvil Insert	10244
2	1	Anvil Assy	11150
3	1	Collet	21236
4	1	Jaw Set	31223
5	1	Follower	41226
6	1	Spring	A-1709
7	1	Locator	61225
8	1	Extension-Collet	71219